#### 1999 SHELBY SERIES ONE



One of only six black and one of two known black factory installed Vortech superchargers The original owner was the co-founder of Patron Tequila, Martin Crowley. This car was also featured on Pawn Stars in 2019 "Pawn vs. Ferrari"

This luxury supercar is number 91 of the original 249 handmade and produced at the Shelby plant in Nevada in 1999. The only production supercar that Carroll Shelby built from the ground up. The engine is a derived from the IndyCar aluminum Aurora V-8 used by the Indy racing league in the early 2000's. The Vortech supercharged version is believed to produce 600hp at 6500 rpm with and 0-60 in 3.2 seconds.

Features an all-carbon fiber body with welded and stressed relieved high strength aluminum box frame chassis weighing only 265 lbs., which brings the total vehicle weight to only 2650 pounds with a 49/51 weight distribution. The race car derived dual wishbone suspension with coil-over remote reservoir dampers mounted inboard front and rear. The ZF six speed transmission is located forward of the rear suspension. Luxury interior features an all black Italian leather option. Hideaway convertible soft top.

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# A Brief History Of The Shelby Series 1 - Carroll Shelby's Only Scratch-Built Car

AMERICAN / BRIEF HISTORIES / CARS

Reading time: about 33 minutes



**PUBLISHED BY JON BRANCH - APRIL 17TH 2020** 

probability it should always have been. Colors were no longer limited to "you can have any color you want as long as its Oldsmobile "Centennial Silver", and customers could have their car built with such options as a full leather interior and carbon fiber interior panels.

### The "Car and Driver" Road Test

In 2000, Car and Driver magazine finally convinced Shelby American to let them have a Shelby Series 1 to road test. The article appeared on October 1, 2000 and the test proved to be a source of vexation both for the testers, who we can be sure really wanted the car to succeed, and the staff at Shelby American who also wanted the car to succeed. What happened on the test however provides us with a picture of the stresses and engineering frustrations the team at Shelby American were dealing with.

High temperatures at the Firebird International Raceway at Chandler, near Phoenix, were described by the American test crew as "brain frying". The test car had been somewhat hurriedly prepared for the test given that the team at Shelby were working under extreme pressure trying to get the cars produced, the test would reveal anything they had missed preparing for.



Not wanting to provide the guys from Car and Driver with a potential lemon the Shelby staff had decided to supply a Vortech supercharged fire breathing 600 hp Series 1 in the hope that the acceleration would be so impressive they'd all need to make appointments to see a physiotherapist to fix their strained neck muscles. But as it was physiotherapist appointments turned out not to be necessary because the test car promptly induced such slipping of its McLeod Kevlar-based, dual-friction-pad clutch that the burning was not of expensive tires on bitumen but of clutch plates instead.

The Car and Driver team took the car for a spin across the Arizona desert and found it to be a brilliantly designed road car with minimal turbulence in the cockpit when touring at 110 mph. The main criticism was that for tall drivers the top of the windscreen was perfectly placed in the field of view: Shelby noted that they had a special low bucket seat option for tall drivers to overcome that.

Four days later another test car was provided to the "Car and Driver" guys and this one was fitted with a cera-metallic clutch which managed the 600 hp nicely. However the supercharged Aurora engine fried a piston. The Shelby guys had come prepared and wheeled out a black Series 1 which unhappily suffered from the same slippy clutch malady as the first car resulting in a shredded clutch and wailing and gnashing of the teeth all around.

In his conclusion to the article Car and Driver writer Brock Yates described the Shelby Series 1 as a "work in progress". No doubt he would have preferred to write something more positive, and to have had a much more positive testing experience, but such was not to be. Even as it was entering production the Shelby Series 1 had some

## **Specifications**

**Chassis:** Welded and stress relieved 6061 aluminum box section chassis with aluminum honeycomb reinforcing in key areas. Complete chassis weight 265 lb, torsional rigidity of 12,000 ft/lb per degree, natural frequency of 53 Hz.

**Body:** Composite carbon-fiber and fiberglass body panels.



Fittings: Power windows, air-conditioning, AM/FM/CD audio system.

**Suspension:** Double "A" arms front and rear with remote inboard mounted coil springs and shock absorbers.

**Brakes:** Servo assisted ventilated discs front and rear. Factory option for two piece ventilated and cross drilled rotors with two

Wheels and Tires: Wheels; 18" five spoke alloy. Tires; Goodyear Eagle F1, front 265/40, rear 315/40. These tires were based on an IMSA "rain" racing tire and were custom made for the car by Goodyear.



**Dimensions:** Length; 169.0" (4,292 mm). Width; 76.5" (1,943 mm). Height; 47.0" (1,194 mm). Weight; 2,650 lb (1,202 kg) – (Note: weight of actual production cars varied up to almost 3,000 lb with a full tank of fuel depending on the weight of the body panels: likely to be heavier on early production cars and lighter on late production cars).

Weight Distribution: 49/51 front to rear.

**Engines:** Standard; Shelby tuned Oldsmobile Aurora 4 liter 32 valve DOHC V8 producing 320 hp @ 6,500 rpm and 290 lb/ft of torque @ 5,000 rpm, compression ratio 10.3:1, weight 493 lb. X-50 version of the same engine added 50 hp making the engine power 370 hp. Supercharged engine produced 600 hp @ 6,500 rpm with 530 lb/ft of torque. The Vortech supercharger was offered as a \$35,000 option factory fitted or for \$27,000 for the owner to install themselves).

**Transmission:** Custom modified ZF 6 speed transaxle (Note: these were the same as the 5 speed transaxle as used in the De Tomaso Pantera but re-engineered to make them 6 speed).

**Performance:** Cars that are close to the specified weight of 2,650 lb can deliver a standing to 60 mph time of 4.4 seconds, standing quarter mile of 12.8 seconds (and 112 mph), and a top speed of about 170 mph. (Note: Early production cars may be somewhat overweight and so can be expected to produce slower times). The supercharged version could do a standing to 60 mph in a neck muscle straining 3.2 seconds.

# A Collector Car for the Enthusiast Who Wants to Drive It

The Shelby Series 1 was a car that was designed by some of the best automobile engineers in the world. The main things that held it back were the issues in dealing with GM Oldsmobile and their changes not only in corporate structure, but in corporate philosophy, and the problems in the relationship with Venture.

These problems were compounded by Carroll Shelby's major health problems that he had to endure while this project was needing the sort of guidance and direction he could have provided in his younger days. The end result was that the team at Shelby American pulled out all the stops to make the car a crowning success for a man who had made his mark on the automotive world – and although there are those who seem to believe that they failed – they actually succeeded. If a Shelby Series 1 has been thoroughly de-bugged it will prove to be one of the great American sports cars of its era.

#### SHELBY AMERICAN, INC.

#### STATEMENT OF ORIGIN FOR A CSX5000 SHELBY SERIES 1 VEHICLE

The undersigned authorized representative of Shelby American, Inc. hereby certifies that the Shelby Series 1 Vehicle below is the property of Shelby American. Inc. and has been transferred on the date hereof to the following individual:

Purchaser:

St. Maarten Spirits, Ltd. USA

6510 Hinson Street Las Vegas, NV 89118

Date:

August 15, 2000

Odometer:

0050

Make:

Shelby

Series:

Series 1

Model Year:

1999

Body Type:

2 Dr. Roadster

Chassis No.: CSX5091

Vehicle Serial

T10L20559114

Number:

5CXSA1819XL000091

Engine No.:

Shipping Weight: 2800 Lbs

Shelby American, Inc. further certifies that the signature below releases interest in the vehicle and certifies to the truth and accuracy of the mileage information entered above. It is further certified that this was the first transfer of such new vehicle in ordinary trade and commerce.

Shelby American, Inc.

By

(Authorized Representative)

6755 Speedway Boulevard Las Vegas, Nevada 89115

# Spirits of the Caribbean: Pyrat Rum, Anguia

Posted on July 22, 2013 by My Irie Time





Today's Spirits of the Caribbean is a bit of a blast from the past. You will see Pyrat Rum in your liquor store or local watering hole, but you won't see the Pyrat Rum plant on Anguilla anymore. Years ago, there was a Pyrat Rum blending and

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bottling plant on Anguilla, located in Sandy Ground, offering tours of the facility. They even had a rum which you could only get on Anguilla, an orange-flavored rum called "Savage." Sadly, the Anguilla facility closed in 2009, and Savage is no more.

Anguilla Rums Limited, which produced Pyrat Rum, was founded by Martin Crowley, an American businessman. Mr. Crowley died on Anguilla in 2003. He was also the founder of another Anguillan company, CDC Limited, which produced Patron. On the tour, we learned that a Patron employee traveled to Anguilla to perfect the Pyrat blend before it was bottled and distributed.

For more information on our tour of the Anguilla plant in 2007, click here. For many reasons to visit Anguilla which are not related to rum, browse our Anguilla trip reports here. Cheers!

Posted in All Posts, Anguilla, Caribbean, Spirits of the Caribbean SeriesTagged Anguilla, blending, blog, bottling, canon, Caribbean, factory, island, Patron, plant, Pyrat, rum, Savage, Spirits of the Caribbean, travel blog, travel photographer

Spirits of the Caribbean: Mangojito at Home Spirits of the Caribbean: St. John Brewers, St. John, USVI

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March 3, 2000

Mr. Martin Crowley St. Martin Spirits 2955 East Valley Road Montecito, California 93108

Dear Martin:

This will confirm the fact that CSX5091 will be assigned to you. The price will be \$120,000, and the car will probably be built in April.

The exterior color is to be black and any further color modifications, such as black seats, carpets, etc., will be undertaken by you and at your expense.

Enclosed is a purchase agreement. The normal procedure calls for a 25% deposit at the time of order. However, since the car has already entered the production phase, a 50% deposit will be due at signing of contract. Please return a signed copy of the contract with your check in the amount of \$60,000. We will immediately countersign the contract and return it to you.

I look forward to getting the car into your hands and to viewing the subsequent promotional programs.

Sincerely,

Eric Davison

Director - Series 1 Sales

ED:sm

Enclosure

cc: Carroll Shelby

June 2, 2000

Martin Crowley President/CEO St. Maarten Spirits, Ltd. USA 6510 Hinson Street Las Vegas, NV 89118

Dear Mr. Crowley:

Thank you for your order for a Shelby Series 1. You have been assigned number CSX5091. Enclosed is your final contract, in the amount of \$128,000.00, with Shelby American's signature and your vehicle's CSX number.

Hope you are looking forward to your car. If you have any questions or concerns feel free to call.

Sincerely,

Tom Nelson

Administrator - Contract Accounting

Enclosure



August 24, 2000

Carroll Shelby Shelby American 19020 Anelo Drive Gardena, CA 90248

Dear Carroll,

Pursuant to our telephone discussion regarding the Series 1 you are manufacturing for Team Pyrat and St. Maarten Spirits, Ltd. After having both cars in Monterey for the Concours weekend it became very clear that our idea of using the cars as co-marketing tools will definitely work and I sincerely believe benefit both our companies.

Before taking delivery of the Series 1 we must clarify and correct some ideas. I will list the items which need to be addressed.

1. The paint on the majority of the car is unacceptable. The final paint must look like a \$175,000.00 custom Shelby Series 1. There are numerous "flat" spots on the paint. Numerous foggy spots in the clear coat. And numerous spots where there is no paint. (hood edges etc.)



Please be very clear. We want the Series I. We want to take delivery of the car in a condition at all levels that you would underwrite as being "Shelby" quality.

Lee Benson says that he will take the car back and correct all the paint problems. This will be your decision. We of course need the car as soon as possible for photographs and marketing events. The car must be in \$175,000. Shelby Series I condition.

Thank you for your help and assistance.

Best regards,

MARTIN CROWLEY

President/CEO

CC: Lee Benson

Wayne Stoker Gary Pniewski

# Shelby Performance, Inc.

Invoice No.

INVOICE

6755 Speedway Blvd. Suite A103 Las Vegas, NV 89115 702/643-6570 / fax 702/643-0785

	Series 1 #5091		
Name Address	St. Martins Spirits / Martin Crowley	Date Order No.	9/30/2002
City Phone	State NV ZIP	Rep FOB	

Qty	Description		Unit Price	TOTAL	
1	Supercharger w/clutch upgrade Install Upgrade A & B pillar Seals Refit Convertible Top to Windows Complete Car Checkup	- N/C - - N/C - N/C -	-	\$18,000.00	\$18,000.00
-1	Discount per Carroll Shelby			\$8,000.00	(\$8,000.00)
Pa	Cash Check Credit Card		Shipp Taxes	SubTotal bing & Handling State	\$10,000.00 \$0.00 \$10,000.00
Name CC #			PAID (0)	fice Use Only	417 C13000 -

All parts or service work is guaranteed for 6 months or 6000 miles whichever occurs first, except for the clutch and brakes which have a 90 day labor warranty only. This does not cover damage from misuse or abuse or personal damage.

Thank you for using authentic Shelby parts and service.

(702) 643-3000 fax (702) 643-6574

# FINAL RELEASE FORM FOR PICKUP DATE: 12-14-2000

THIS IS TO FORMLY RELEASE CAR NUMBER <u>CSX5091</u> FOR PICKUP BY THE CUSTOMER OR THEIR DESIGNEE. THIS IS TO CONFIRM THAT A FINAL INSPECTION OF THE VEHICLE FOR SHIPMENT HAS BEEN DONE BY THE CUSTOMER AND, OR THEIR DESIGNEE, AND A REPRESENTATIVE FROM SHELBY AMERICAN INC., ANY EXCEPTIONS OR ITEMS ARE NOTED BELOW.

PROVISIONS: In of buyer of CSX5091 of the car, due to the scheduled to leave	Martin Cro	wley has agi transportation	reed to take rendered to pic	responsibility ckup this veh	for the con	<u>dition</u> ehicle is
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appearance or con	dition of this	s vehicle for	reasons state	ed previously	y, and that o	an be
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# The Best Tequila In The World: Patron

by Maria Jiménez | Dec 6, 2022 | Traditional Drinks | 0 comments



Patron tequila is a premium brand of tequila produced in Mexico. The company was founded in 1989 by John Paul DeJoria and Martin Crowley. Patron tequila is made from 100% blue agave and is considered to be one of the finest tequilas in the world. It is sold in over 40 countries and is the best-selling tequila in the United States. Patron tequila is not sold in Mexico, but can be purchased in duty-free shops at airports in Mexico.

# GARGAX Vehicle History Report<sup>TM</sup>



VIN: 5CXSA1819XL000091









17,175 Last reported odometer reading

This CARFAX Vehicle History Report is based only on <u>information</u> supplied to CARFAX and available as of 10/4/19 at 5:06:58 PM (CDT). Other information about this vehicle, including problems, may not have been reported to CARFAX. Use this report as one important tool, along with a vehicle inspection and test drive, to make a better decision about your next used car.

# **CARFAX Title History**

CARFAX guarantees the information in this section

Salvage | Junk | Rebuilt | Fire Guaranteed

Flood | Hail | Lemon No Problem

Not Actual Mileage | Exceeds Mechanical Limits Guaranteed No Problem

GUARANTEED - None of these major title problems were reported by a state Department of Motor Vehicles (DMV). If you find that any of these title problems were reported by a DMV and not included in this report, CARFAX will buy this vehicle back.

# **CARFAX Additional History**

Not all accidents / issues are reported to CARFAX

**Total Loss** 

No total loss reported to CARFAX.

Structural Damage

No structural damage reported to CARFAX.

Airbag Deployment

No airbag deployment reported to CARFAX.

**Odometer Check** 

No indication of an odometer rollback.

Accident / Damage

No accidents or damage reported to CARFAX.

Manufacturer Recall

Check with an authorized dealer for any open recalls.

...

92

2

Ask Your Dealer

# **CARFAX Detailed History**

Mileage:

Source:

Comments:

6/20/03

50 mi.

Nevada

Motor Vehicle Dept.

Las Vegas, NV

Title #6454313

3/4/04

California

Inspection Station

2,698 mi.

6/1/06

California

Motor Vehicle Dept. Santa Monica, CA

9.395 mi.

6/9/06

California

Inspection Station

Title issued or updated

Registration issued or renewed

Passed emissions inspection

Title issued or updated

Passed emissions inspection



State of Nevada **Department of Motor Vehicles** Vehicle Inspection Report





VEHICLE INFORMATION

Year: 1999 Make Our

Cylinders: 8 ONDAKE IS

County: CLARK